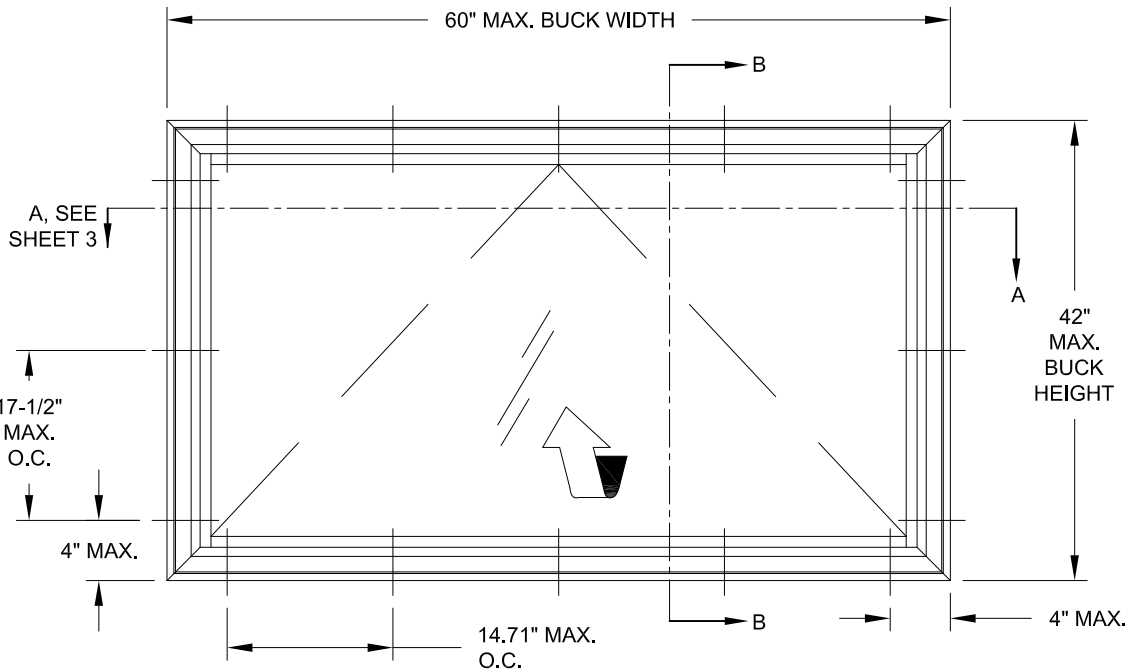
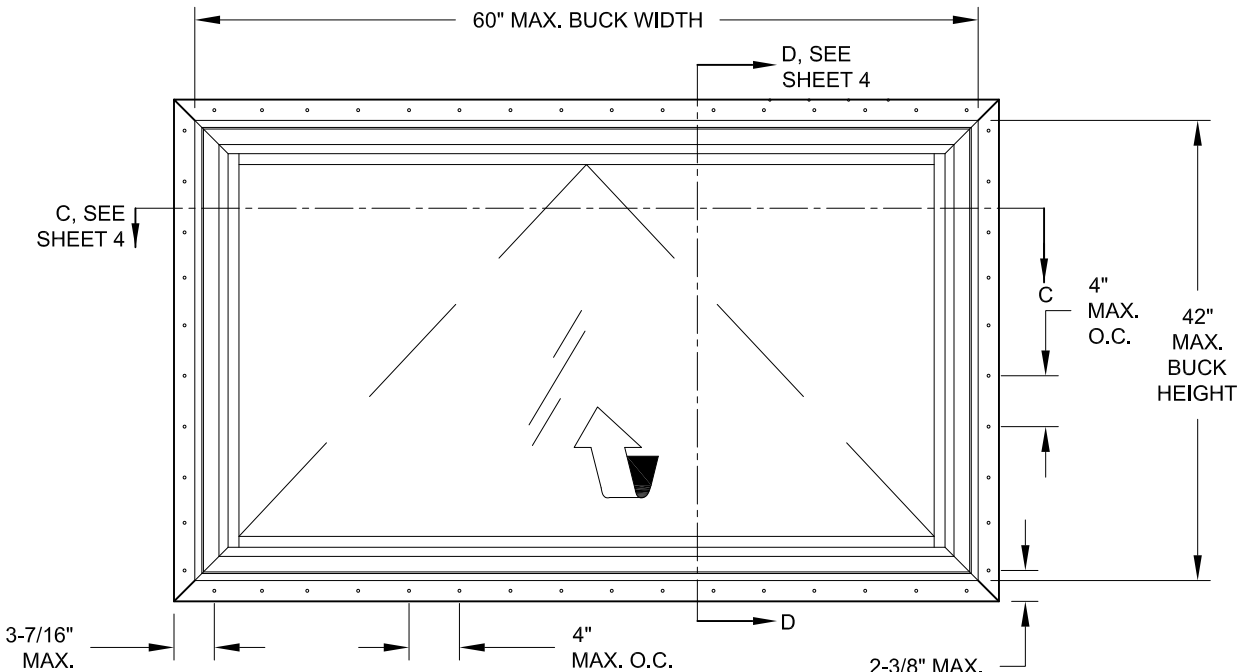




ELEVATION FOR TYP. EQUAL LEG/BOX & FLANGE FRAME



ELEVATION FOR TYP. FIN & J-CHANNEL FRAME

DESIGN PRESSURE RATING
SEE TABLE 1

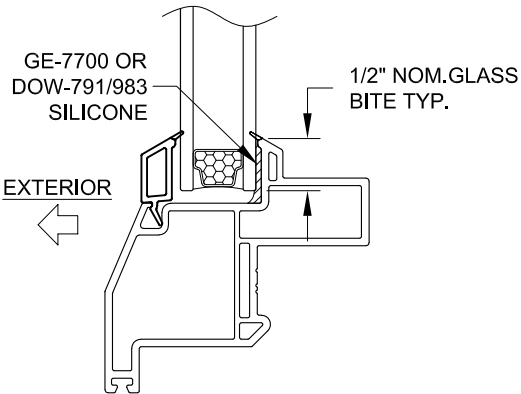
IMPACT RATING
NOT RATED FOR IMPACT RESISTANCE

SERIES AW5440 NON-IMPACT RESISTANT, VINYL AWNING WINDOW

- 1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE.
- 2) SHUTTERS ARE REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.
- 3) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLES 2 & 3. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 4) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH. ANCHORS AND FRAME CORNERS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.
- 5) SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.
- 6) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WIND LOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.
- 7) FRAME FLANGES OR INTEGRAL FINS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL-LEG FRAME.

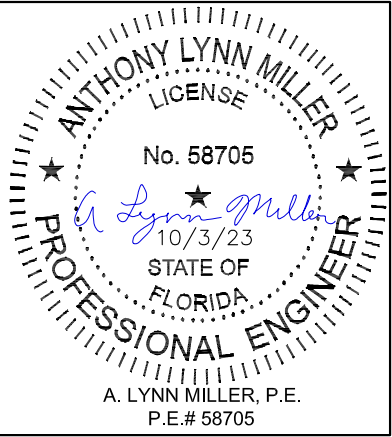
TABLE 1:

Window Buck Size		Design Pressure		Product Rating
Width	Height	(+) psf	(-) psf	
60"	42"	50	50	LC-PG50
52.125"	42"	65	70	LC-PG65



TYP. GLAZING DETAIL

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296 COPYRIGHT © 2023 PGT, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.	06/12/11 Date	JENS ROSOWSKI By	AW5440FPA-NI No.	1 OF 4 DWG	AW5440 Sheet	VINYL AWNING WINDOW (NI) Title



Rev.	TRIM FLANGES/FINS NOTE	08/01/22	LMY
By:			

TABLE 2: ANCHORS INSTALLED THROUGH FRAME

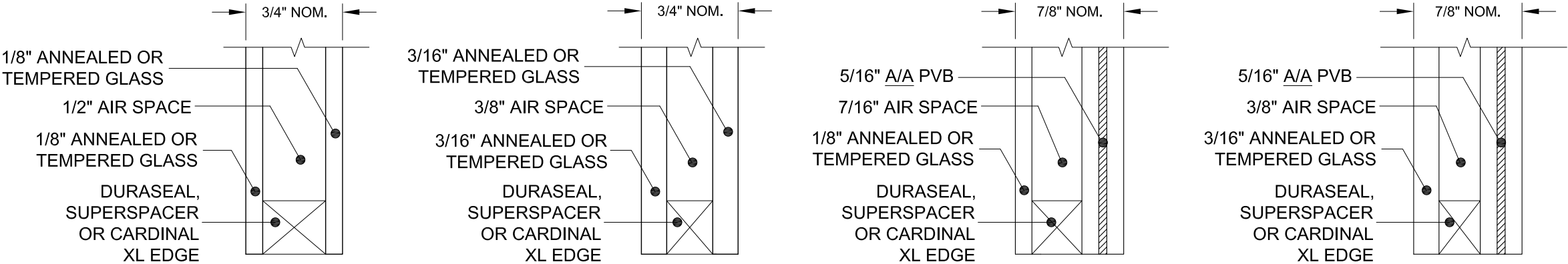
Anchor	Substrate	Min. Edge Distance	Min. Embedment
#10 SMS (steel, 18-8 S.S. or 410 S.S.) Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
#12 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
3/16" Ultracon+ Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Concrete (min. 3 ksi)	1"	1-3/8"
	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
1/4" Ultracon+	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
1/4" Crete-Flex (410 S.S.)	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3.35 ksi)	1"	1-3/4"
	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
1/4" Aggre-Gator (18-8 S.S.)	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Ungrouted CMU, (ASTM C-90)	2"	1-1/4"

- 1) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.
2) PANHEAD, FLATHEAD OR HEXHEAD ARE ACCEPTABLE.
3) ANCHOR LENGTH TO BE SO THAT A MIN. OF 3 THREADS EXTEND BEYOND THE METAL SUBSTRATE.

TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

Anchor	Substrate	Min. Edge Distance	Min. Embedment
2-1/2" x .131" Common Nail Max. DP of 50.0	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .131" Ring-shank Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .145" Roofing Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
#10 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=.55)	3/4"	1-3/8"
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
	Steel Stud, Gr. 33	3/8"	0.0346" (20 Ga.)
	Steel, A36	3/8"	0.050"

1) PANHEAD, FLATHEAD OR HEXHEAD ARE ACCEPTABLE.



GLAZING TYPES

PVB INTERLAYER MANUFACTURED BY KURARAY AMERICA, INC.

PGT

Custom Windows and Doors

1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
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REGISTRATION #29296

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VINYL AWNING WINDOW (NI)

ANCHORS AND GLAZING
DETAILS

06/12/11

AW5440

2 OF 4

AW5440FPA-NI

D

ANTHONY LYNN MILLER
LICENSE
No. 58705
10/3/23
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
P.E.# 58705

Rev.

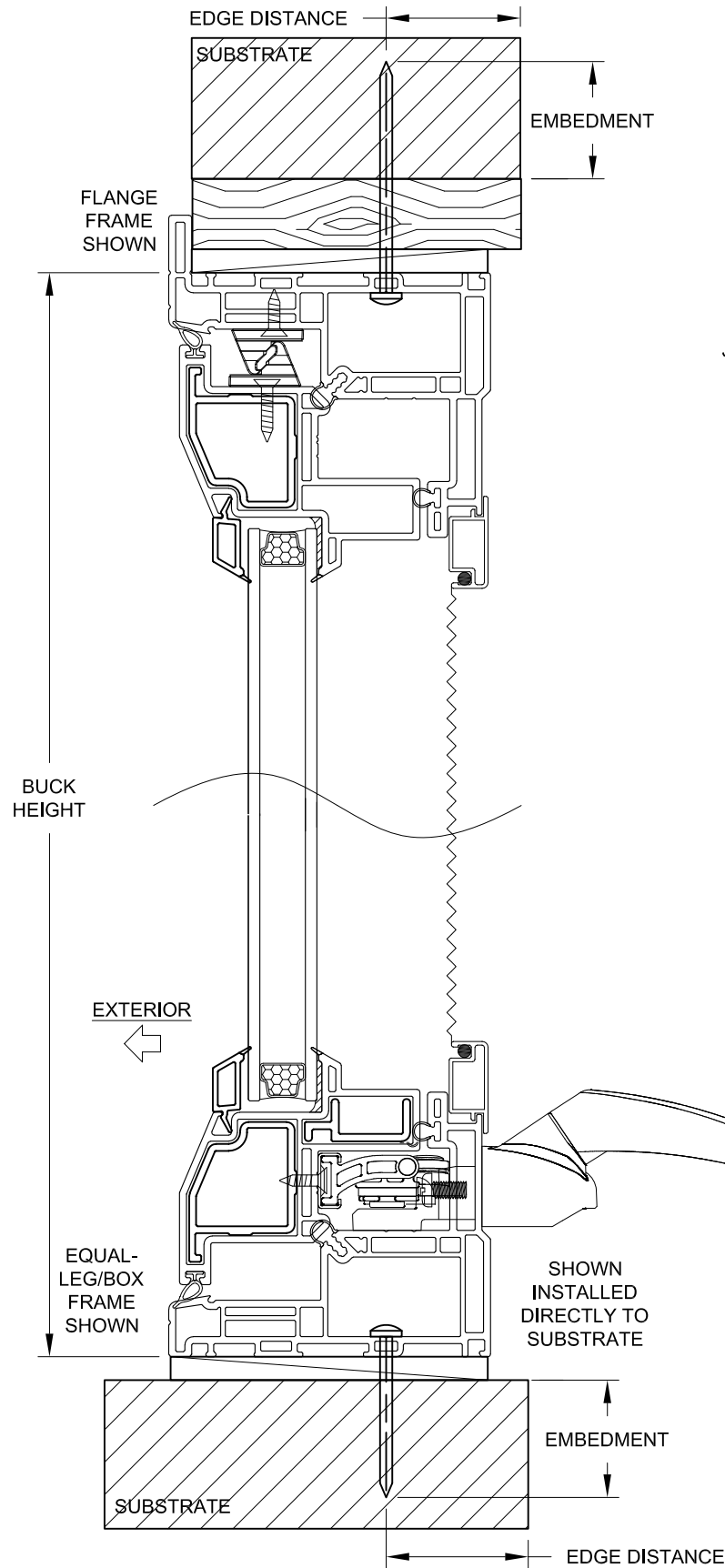
REMOVED ULTRACONS

Date

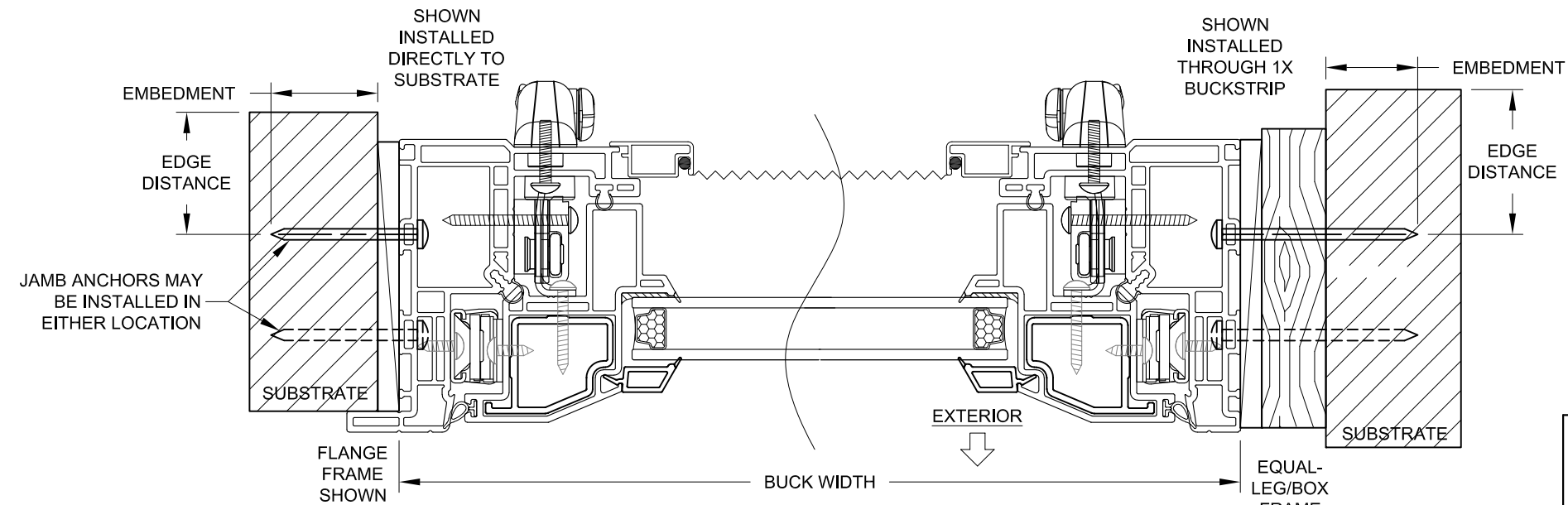
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By:

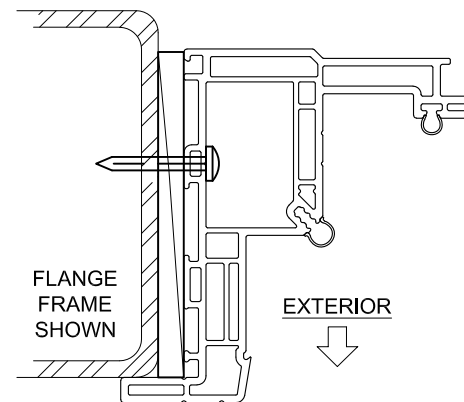
LMY



VERTICAL SECTION B-B



HORIZONTAL SECTION A-A

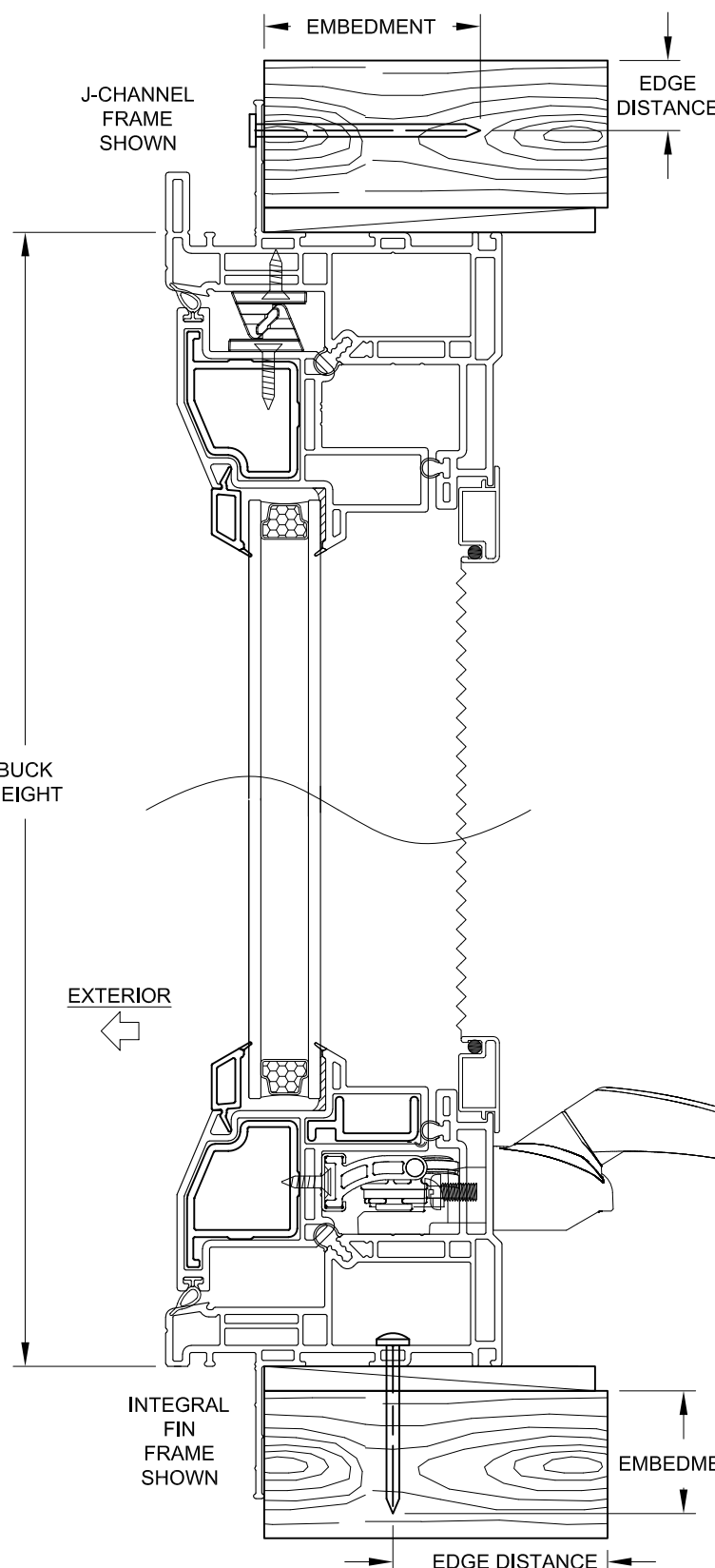


INSTALLATION THROUGH THE FRAME, INTO METAL

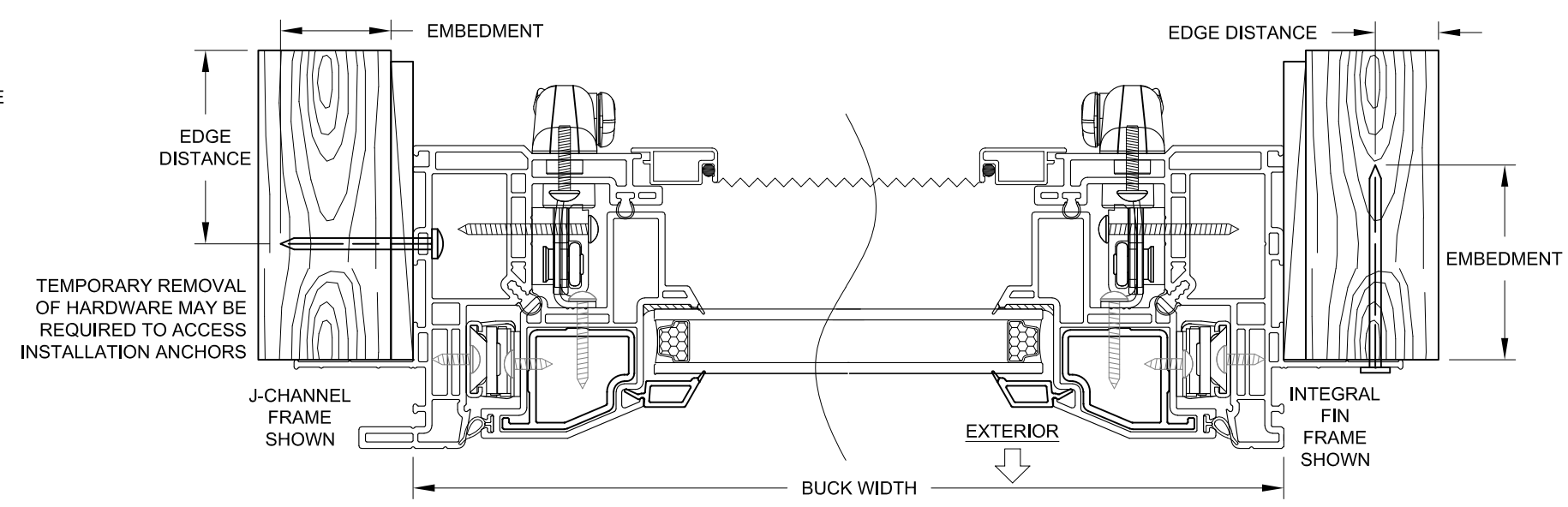
INSTALLATION NOTES:

- 1) SEE SHEET 1 FOR SPACING REQUIREMENTS.
- 2) SEE TABLE(S) ON SHEET 2 FOR ANCHORAGE AND SUBSTRATE REQUIREMENTS.
- 3) MAX. SHIM THICKNESS TO BE 1/4".
- 4) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.

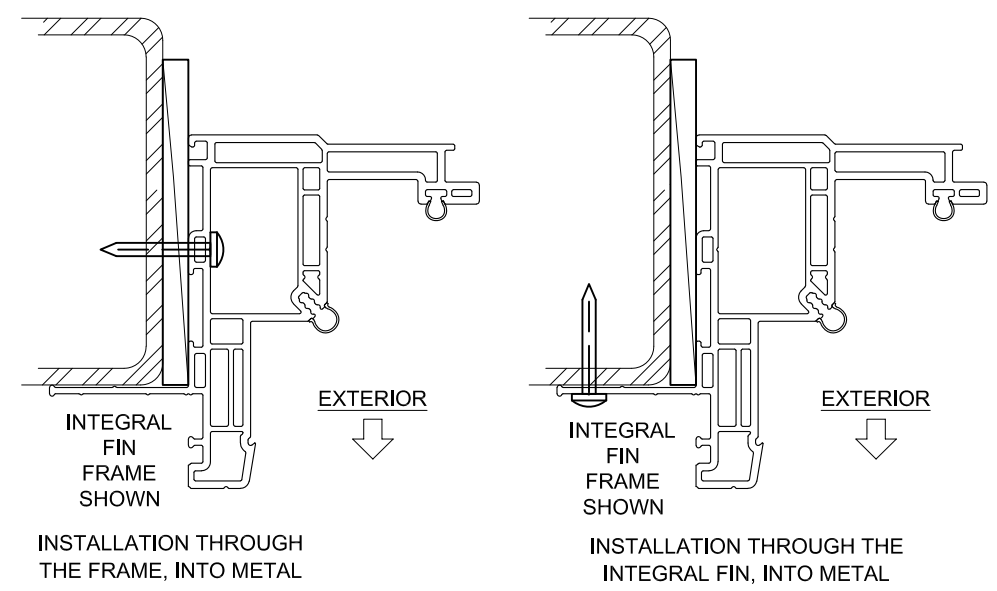
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PGT Custom Windows and Doors 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		VINYL AWNING WINDOW (NI) FLANGE/EQUAL-LEG INSTALLATION		Sheet 3 OF 4	DWG AW5440FPA-NI	NO CHANGES THIS SHEET
ANTHONY LYNN MILLER LICENSE No. 58705 10/3/23 STATE OF FLORIDA PROFESSIONAL ENGINEER A. LYNN MILLER, P.E. P.E.# 58705						Rev. Date 08/01/22 By LMY



VERTICAL SECTION D-D



HORIZONTAL SECTION C-C



HYBRID CONFIGURATIONS
(FLANGE FRAME/FIN FRAME)
ALLOWED WITH MULLION
INSTALLATION, SEE PAGE 3
FOR FLANGE FRAME
INSTALLATION DETAILS.

INSTALLATION NOTES:

- 1) SEE SHEET 1 FOR SPACING REQUIREMENTS.
- 2) SEE TABLE(S) ON SHEET 2 FOR ANCHORAGE AND SUBSTRATE REQUIREMENTS.
- 3) MAX. SHIM THICKNESS TO BE 1/4".
- 4) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.

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VINYL AWNING WINDOW (NI)		JENS ROSOWSKI		06/12/11	
FIN INSTALLATION		JENS ROSOWSKI		06/12/11	
AW5440		4 OF 4		DWG	
AW5440FPA-NI		Rev. #		D	

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